



### CATEGORY DEFINITION

Surface finishing hand pads and rolls are made of a non-woven nylon web impregnated with abrasive grain and resin bond.

- APPLICATIONS:** Light- to heavy-duty cleaning, deburring, blending, polishing, and finishing of metal, wood, composite, plastics, stone, solid surface and painted surfaces.
- ABRASIVE GRAIN:** Aluminum Oxide, Silicon Carbide
- GRIT RANGE:** Coarse (C), Medium (M), Fine (F), Very Fine (VF), Ultra Fine (UF), Micro Fine (MF), Non-Abrasive (-)
- HAND PAD FEATURES:**
- Flexible; conform to work surface
  - Gentle action easily removes flashing or burrs without affecting dimension of workpiece
  - Non-loading; constant supply of new cutting edges
  - Non-rusting; no workpiece contamination
  - Resilient construction; long life, increased productivity; solvent resistant; waterproof
- SPONGE PAD FEATURES:**
- Non-woven material is laminated to a long-lasting sponge for the convenience of 2 pads in one
  - Superior replacement for steel wool
- ROLL FEATURES:**
- Economical alternative to cut pads
  - Can be cut to specific sizes

### APPLICATION/GRIT RECOMMENDATION GUIDE

MORE AGGRESSIVE, ROUGHER FINISH

LESS AGGRESSIVE, FINER FINISH

PRODUCT #: COLOR: DESCRIPTION:	#181 (BLUE) STRIPPING	#740 (DARK TAN) HEAVY DUTY	#746 (GRAY) BLENDING	#644 (MAROON) GP - FINE	#747 (MAROON) GP PLUS - VERY FINE	#796 (GREEN) SCOURING	#635 (GRAY) CLEAN & FINISH	#748 (GRAY) FINAL SHINE	#914 (GOLD) CLEAR BLEND PREP	#456 (WHITE) CLEANING
<b>ABRASIVE:</b>	AO	AO	SC	AO	AO	AO	SC	SC	AO	Non-Abrasive
<b>GRIT SIZE:</b>	Coarse 50 - 80	Medium 100 - 150	Medium 100 - 150	Fine 180 - 220	Very Fine 240 - 360	Very Fine 240 - 360	Ultra Fine 400 - 600	Micro Fine 800 - 1200	Micro Fine 800 - 1200	Non-Abrasive - - - -
<b>STEEL WOOL EQUIVALENT:</b>	2 Coarse	1 Medium	1 Medium	N/A	0 Fine	0 Fine	00 VF	000 EF	000 EF	0000 SF
<b>APPLICATION:</b>	<ul style="list-style-type: none"> <li>• Extra heavy stripping and cleaning</li> <li>- Coatings</li> <li>- Paint</li> <li>- Corrosion</li> <li>- Rust</li> </ul>	<ul style="list-style-type: none"> <li>• Heavy-duty removal</li> <li>- rust</li> <li>- oxidation</li> <li>• Deburring</li> </ul>	<ul style="list-style-type: none"> <li>• Blending and deburring</li> <li>- welds</li> <li>- aluminum</li> <li>- dies</li> </ul>	<ul style="list-style-type: none"> <li>• Cleaning and deburring</li> <li>- machinery</li> <li>- metal parts</li> <li>- plastic</li> <li>- solid surface</li> <li>- stone</li> </ul>	<ul style="list-style-type: none"> <li>• Light cleaning, deburring and finishing</li> <li>- machinery</li> <li>- metal parts</li> <li>- plastic</li> <li>- solid surface</li> <li>- stone</li> </ul>	<ul style="list-style-type: none"> <li>• Removing stains, marks, rust, corrosion or oxidation from stainless equipment</li> <li>• Light cleaning of metal surfaces</li> </ul>	<ul style="list-style-type: none"> <li>• Light cleaning and finishing of most surfaces</li> <li>- steel, aluminum</li> <li>- denibbing plastic</li> <li>- scuffing acrylics</li> </ul>	<ul style="list-style-type: none"> <li>• Final finishing</li> <li>- final rub on wood</li> <li>- final blend metal</li> <li>- final finish plastics and acrylics</li> </ul>	<ul style="list-style-type: none"> <li>• Scuffing prior to clear coat blending</li> <li>• Sanding base coats without removing the coat</li> <li>• Polishing, blemish repair and finishing all materials</li> </ul>	<ul style="list-style-type: none"> <li>• Scratch-free cleaning</li> <li>- stainless steel</li> <li>- fiberglass</li> <li>- stone</li> <li>- solid surface</li> <li>- ceramic</li> <li>- copper / chrome</li> <li>• Wood</li> <li>- highlighting</li> <li>- rubbing</li> </ul>

### CROSS REFERENCE GUIDE

	← COARSER				FINER →					
<b>Norton/Merit</b>	#181	#740	#746	#644	#747	#796	#635	#748	#914	#456
<b>3M</b>	-	7440	7446	6444	7447/8447 Production Hand Pad	96	6448	7448	-	7445
<b>Camel</b>	-	Tan	-	-	Maroon	Green	-	Grey	-	White
<b>Mirka</b>	-	-	-	-	Maroon/Red VF	-	-	-	-	-
<b>Sait</b>	-	Brown	-	-	Maroon	Green	-	Gray	-	-
<b>SIA</b>	-	6912 Brown	6712 Grey	-	6912 Maroon	6312 Green	-	-	-	-
<b>Standard</b>	-	HD-Tan AO	-	-	GP-Maroon VF	Green-AO	HP-VF	UF Gray	-	Cleaning White



AVAILABILITY						TIER:	BETTER	GOOD	GOOD
						BRAND:	Norton	Norton	Merit
SIZE (W X L)	COLOR	DESCRIPTION	ABRASIVE	GRIT SIZE	STD. PKG.		PART NO.	PART NO.	PART NO.
<b>HAND PADS</b>									
6 x 9	Blue	181 Stripping Pad	A/O	C	20			66254494732	
	Dark Tan	740 Heavy-Duty Pad	A/O	Med	20			66261074000	08834193462
	Gray	746 Blending Pad	S/C	Med	20			66261074600	
	Maroon	644 General Purpose Fine Pad	A/O	F	20			66261018286	
	Maroon	777 General Purpose Very Fine Pad	A/O	VF	20			66261077700	08834193463
	Maroon	747 General Purpose Plus Pad	A/O	VF	20		66261074700		08834196204
	Maroon	747 General Purpose Plus Perforated Pad	A/O	VF	20		66261084700		
	Green	796 Scouring Pad	A/O	VF	20			66261079600	08834193497
	Lt. Green	696 Food Pro Pad	A/O	VF	20			66261069600	
	Gray	851 General Cleaning Pad	S/C	VF	20			66261085100	
	Gray	635 Clean & Finish Pad	S/C	UF	20			66261063500	
	Gray	748 Final Shine Pad	S/C	MF	20			66261074800	08834196196
	Gold	914 Clear Blend Prep Pad	A/O	MF	20			66261195914	
	White	456 Cleaning Pad	None	-	20			66261045600	08834193270
<b>HAND PAD HOLDER</b>									
3-1/4 x 5-1/2	N/A	Hand Pad Holder			10			66261047583	08834190748
<b>ROLLS</b>									
2" x 30 Ft.	Dark Tan	740 Heavy-Duty Roll	A/O	M	10			66254494550	
	Maroon	777 General Purpose Roll	A/O	VF	10			66261041679	
	Gray	635 Clean & Finish Roll	S/C	UF	10			66261002982	
4" x 30 Ft.	Maroon	High Strength Roll	A/O	M	3		66261006358		
	Dark Tan	740 Heavy-Duty Roll	A/O	M	3			66261010081	
	Maroon	644 General Purpose Fine Roll	A/O	F	4			66261058364	05539511952
	Maroon	777 General Purpose Very Fine Roll	A/O	VF	4		66261006373		05539526809
	Maroon	747 General Purpose Plus Roll	A/O	VF	4		66261051701		05539562608
	Green	796 Scouring Roll	A/O	VF	5				05539562607
	Gray	851 General Cleaning Roll	S/C	VF	3			66261058360	05539515708
	Gray	635 Clean & Finish Roll	S/C	UF	5			66261058357	05539512500
	Gray	748 Final Shine Roll	S/C	MF	5				05539562609
	White	456 Cleaning Roll	None	-	3			66261052235	05539512839
6" x 30 Ft.	Maroon	High Strength Roll	A/O	M	2		66261005182		05539527176
	Maroon	747 General Purpose Plus Roll	A/O	VF	3		66261016430		05539512505
	Maroon	777 General Purpose Very Fine Roll	A/O	VF	3		66261004281		05539526424
	Gray	851 General Cleaning Roll	S/C	VF	3			66261058377	05539562610
	Gray	635 Clean & Finish Roll	S/C	UF	3				05539512503
<b>SCOURING PADS/SPONGES</b>									
3-1/4 x 6-1/4 x 3/4	Green/Yellow	893 Scour-N-Sponge Pad	A/O	VF	40			66261059403	
3-1/4 x 6-1/4 x 3/4	White/Yellow	875 Clean-N-Sponge Pad	None	-	40			66261059402	



### Handy Roll Assortment Pack



- Part No. 66261008108
- Non-woven rolls may be cut for use in hand sanding applications
- Convenient dispenser box containing three 2" x 15 foot long rolls, 1 each of:  
644 General Purpose Fine  
747 General Purpose Plus  
748 Fine Shine



### Hand Pad Test Kit

- Part No. 66254494733
- Non-woven pads are used in applications ranging from stripping and blending to cleaning and polishing
- Hand Pad Test Kit provides one of each of the 14 different materials along with the recommendation guide to help determine which pads you need for all your applications